

Goods Quarry SUP Revision Hearing for SUP 19-0002, Condition 23

LEWIS COUNTY

MARCH 11, 2026



Lewis County Code (LCC) 17.142.210 Surface Mining Areas

LCC 17.142.210(2)(h) Hours of Operation:

Regular hours of operation shall be between the hours of 6:30 a.m. and 7:00 p.m.; blasting shall only occur during the time period between 10:00 a.m. and 4:00 p.m. Prior to any blast, 24-hour notice shall be given to all property owners or residences within 500 feet of any mine property line. If a blast does not occur as scheduled in a notification, 24-hour renotification shall be required. The hearing examiner may inquire into the proposed hours of operation and set additional limits when deemed necessary to protect quiet enjoyment of neighboring residential properties. The hearing examiner may include provisions for exceptions from established regular hours of operation. Extended hours may be requested and approved under conditions set by the hearing examiner if a declared emergency exists or for work on public works contracts that may require work outside regular hours and in either situation the request is for less than six consecutive months.

Goods Quarry 2021 SUP (SUP 19-0002)

- Good Crushing previously operated 2 separate quarries – Goods Quarry and Johnson Pit
- In 2021, those quarries were combined with an additional ~96 acres under a SUP issued by Lewis County, including 27 Conditions
- Condition 23 introduced controls on days and hours of operation

SUP 19-0002, Condition 23

The regular hours of operation for the mine operation except for blasting activities, are limited to 7:00 a.m. to 5:00 p.m., Monday through Friday, but during daylight hours only. Authorization from Lewis County Community Development is required for hours of operation exceptions to these regular hours when the quarry will have limited evening or weekend work that may be required by the need for reduced traffic on public projects or to provide emergency response.

Comparisons for Imposing More Restrictive Days and Hours

- Same days/hours have been imposed on similar mines operating in Lewis County
- 2021 Decision cited 4 mine permits issued since 2006 as examples

Review of Examples from 2021 Decision

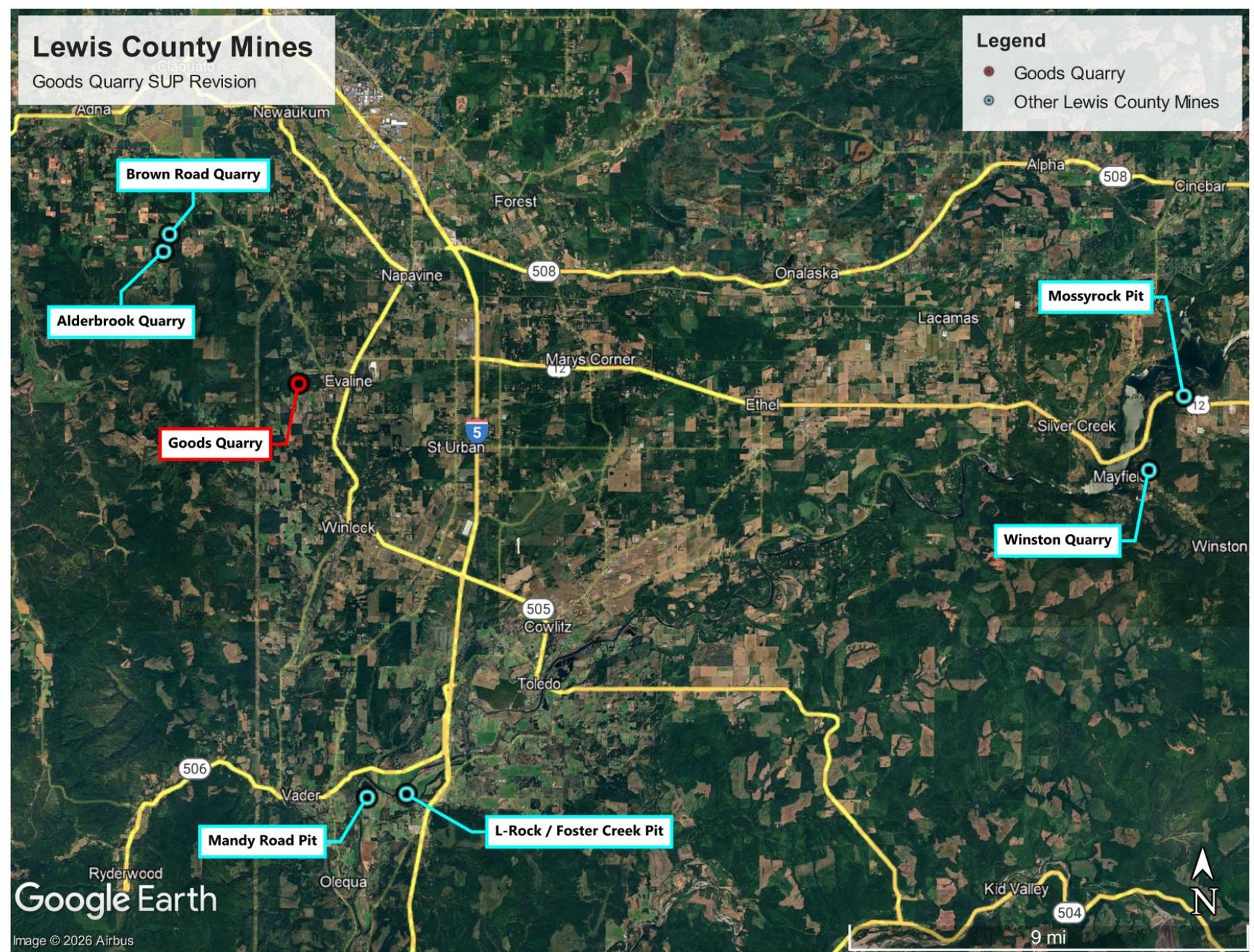
- None of the example mines are fully operational, except Winston Quarry.
- Winston Quarry revised its hours to 24/7 through a 2011 SUP Revision.
- Mandy Road Pit expanded in 2009 – operations conditioned to 7 am to 7 pm, 7 days a week.

Requests for Emergency / Public Works Authorization

- 2022 – BPA Cooks Road emergency response
- 2024 – WSDOT contracts
- 2024 – Tried to establish a standard method for requesting/receiving Lewis County authorization

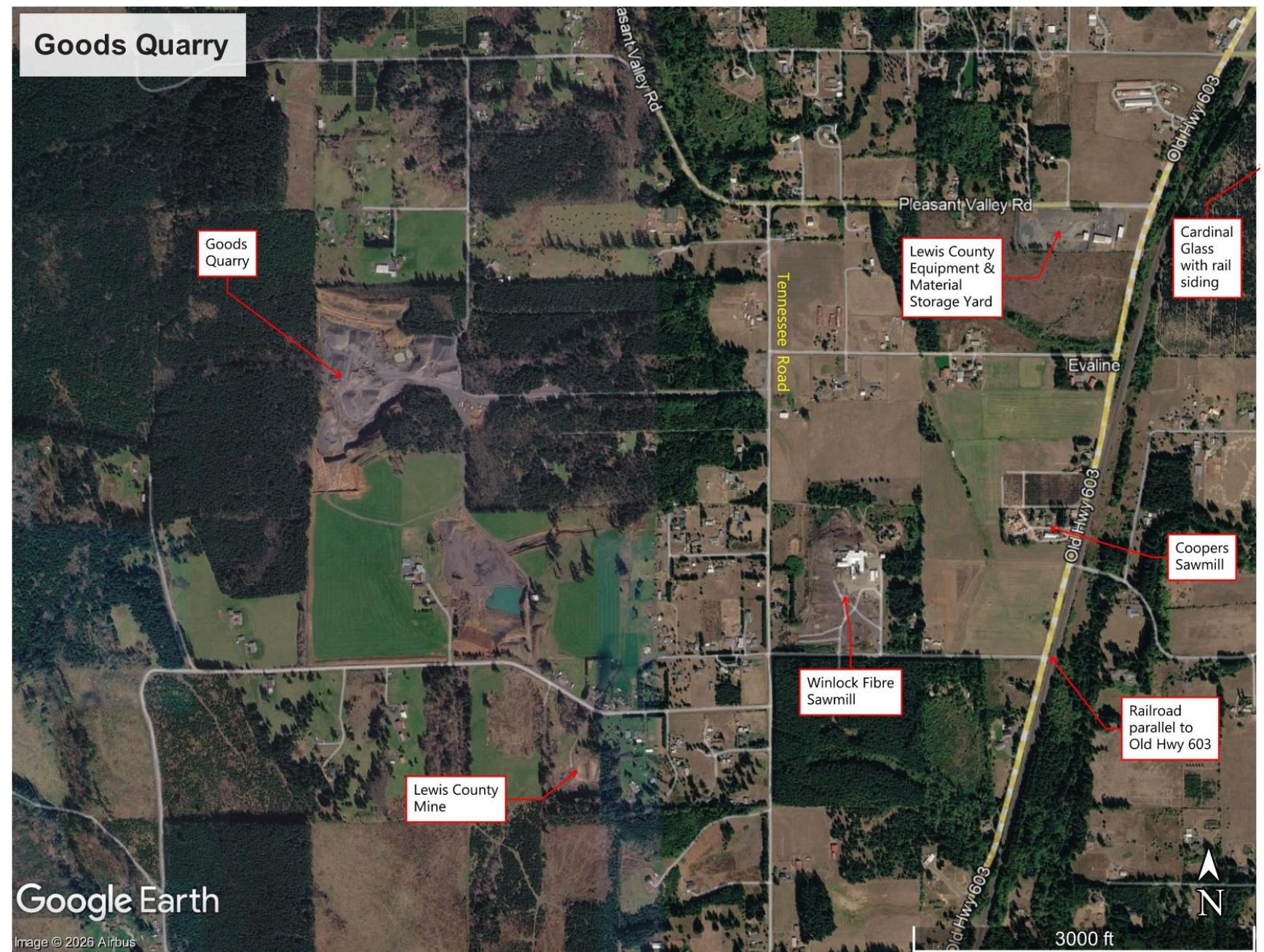
Additionally, requests for commercial projects on weekends – and less frequently at night – have been made by clients over the ~28 years Goods Quarry has operated.

Comparison of Lewis County Mine Sites



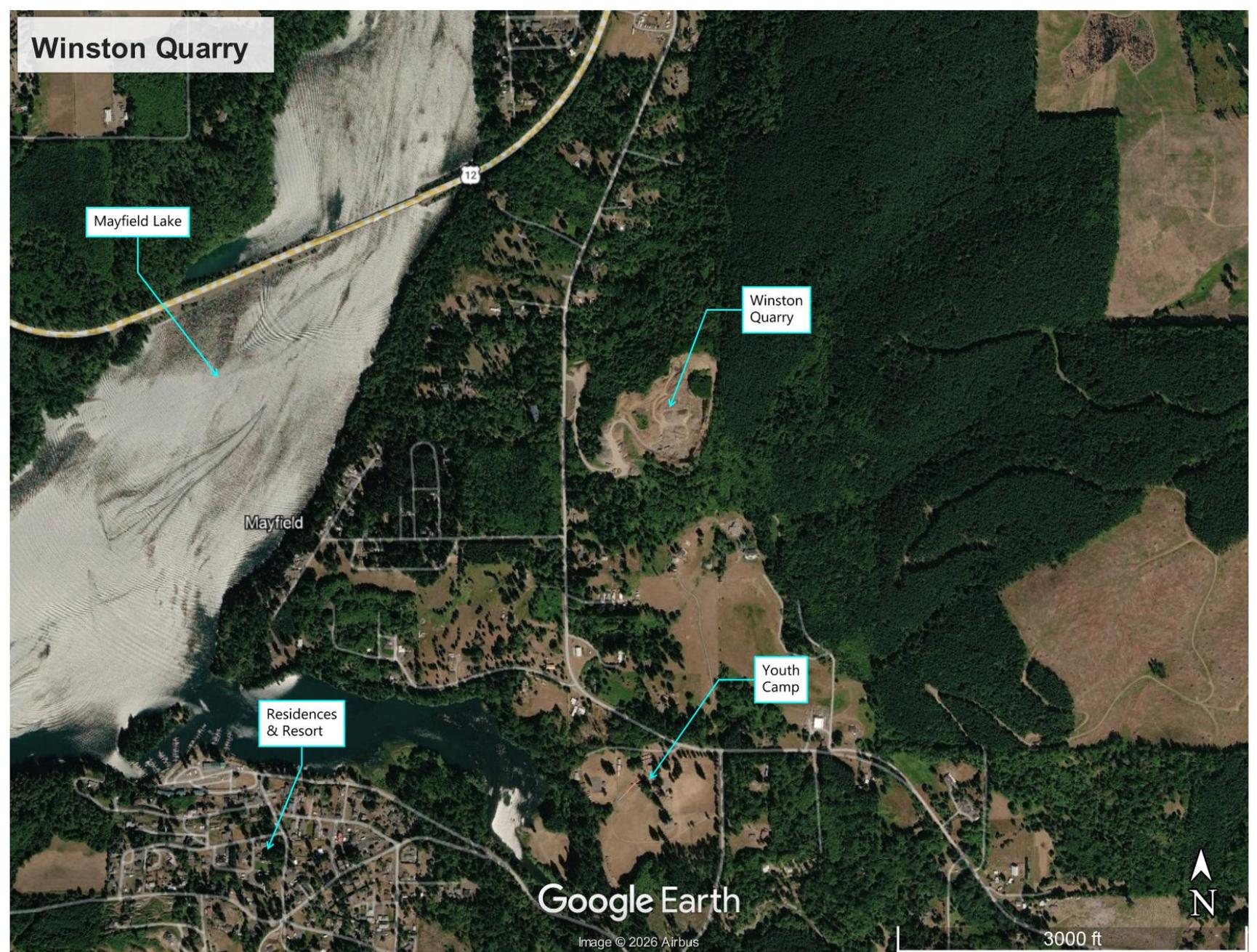
Goods Quarry Surrounding Area

- Forestry, Agriculture, and Rural Residential, but also...
- Industrial – 2 Sawmills
- Lewis County Mine
- Lewis County Public Works equipment and material storage
- Railroad and Old Hwy 603, including rail siding to Cardinal Glass
- Tennessee Road – designated freight corridor by state and 2045 County Comp Plan



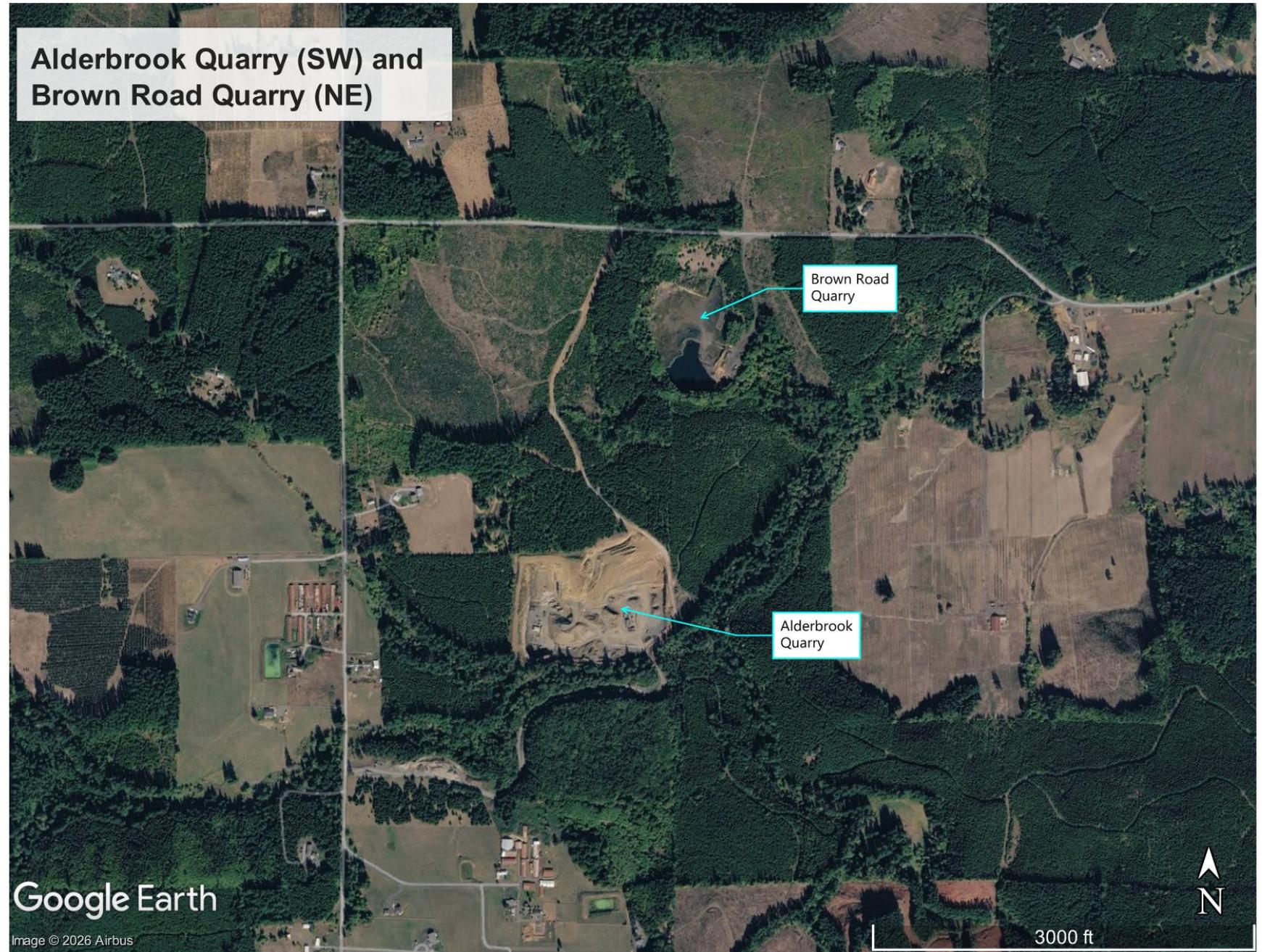
Winston Quarry Surrounding Area

- Forestry, Agriculture, and Rural Residential
- Highway 12
- Mayfield Lake and associated recreational uses
- Residential and Resort Area
- Youth Camp



Alderbrook Quarry and
Brown Road Quarry
Surrounding Area

- Forestry, Agriculture, and
Rural Residential



Mandy Road Pit Surrounding Area

- Agriculture, Rural Residential
- East edge of Vader residential area
- SR 506

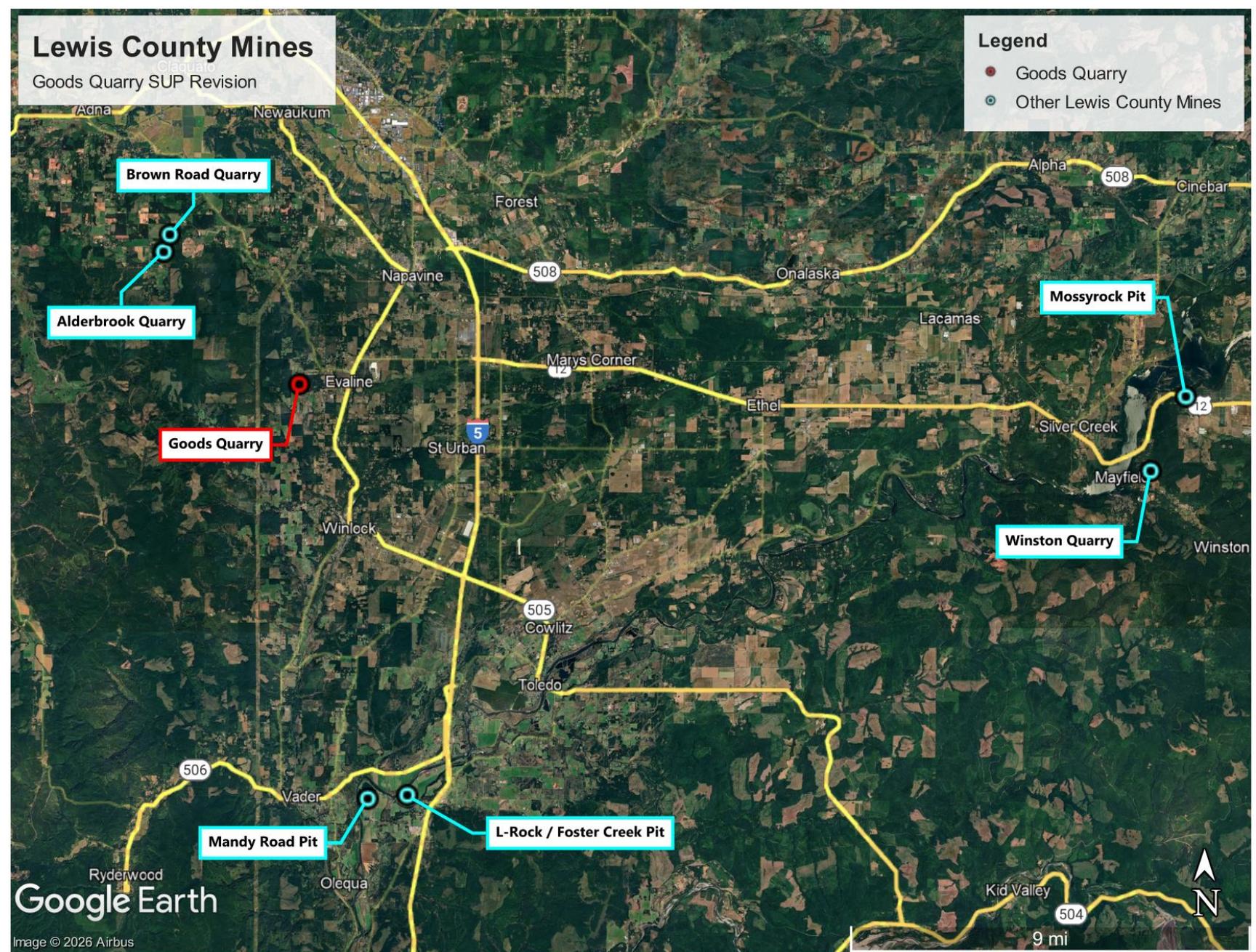


L-Rock/Foster Creek Pit
Surrounding Area

- Agriculture, Rural Residential
- SR 506 and I-5



Comparison of Lewis County Mine Sites



Goods Quarry SUP Revision of Condition 23

- Processing during daytime hours, 7 am to 10 pm, including weekends, as needed. Limited to 20 loads per hour.
- Nighttime loadout only, 10 pm to 7 am, including weekends, as needed. Limited to 8 loads per hour.
- Technical analyses by licensed professional engineers serve as the basis for the request.
 - Traffic study – No significant impacts.
 - Sound analysis – Analysis informed proposed work hours and hourly load limits based on state noise standards from 173-60 WAC.
- All other Conditions from SUP 19-0002 remain unchanged, including 7 am to 5 pm M-F for all other mine activity, EXCEPT blasting, which will continue to be limited from 10 am to 4 pm M-F.

Staff Report “Compromise Condition”

- “Declared” emergency-response operations allowed, but more limited hours and loads than proposed.
 - Daytime processing and loadout @ 20 loads/hour limited to 8 pm vs. 10 pm, per 173-60 WAC
 - Nighttime loadout @ 4 loads/hour vs. 8 loads/hour, 8 pm to 7 am
- “Documented public works contracts” only allowed daytime processing and loadout from 7 am to 8 pm
 - Monday to Saturday only – no Sundays
 - No nighttime work allowed past 8 pm
- Good Crushing must provide notices to Lewis County and all property owners within 1/4-mile.
 - At least 48 hours before temporary extension of hours begins
- Maintain load counts during extended hours and submit an annual monitoring report to Lewis County.
- Mobile equipment must be fitted with broadband or other non-tonal backup alarms to minimize noise.